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## <u>CLAIMS</u>

1. (Previously presented) A process for polymerizing one or more vinylically-unsaturated monomers to form a polymeric product, comprising:

contacting said vinylically-unsaturated monomers with a chain transfer catalyst and a hydrogen atom donor molecule in the absence of conventional free radical initiators, at a temperature from about room temperature to about 240 °C.

- 2. (Previously presented) A process for polymerizing one or more vinylically-unsaturated monomers by contacting said vinylically-unsaturated monomers with a chain transfer catalyst and hydrogen gas in the absence of conventional free radical initiators, said process carried out at a temperature from about room temperature to about 240 °C.
  - 3. (Canceled)
- 4. (Previously presented) The process of Claim 1 or 2, wherein the temperature is from about 50°C to 150°C.
- 5. (Previously presented) The process of Claim 1 or 2 wherein the chain transfer catalyst is selected from the group consisting of cobalt(II) and cobalt(III) chelates and a mixture thereof.
- 6. (Previously presented) The process of Claim 1 or 2, wherein said process is a batch process.
- 7. (Previously presented) The process of Clalm 1 or 2, wherein said process is a semi-batch or starved feed process.
- 8. (Previously presented) The process of Claim 1 or 2, wherein said process is a continuous process.
- 9. (Previously presented) The process of Claim 1, wherein the hydrogen atom donor is selected from dihydronaphthalene, silicon hydrides, tin hydrides, organometallic hydrides, benzylic alcohols, hydroquinones, alkyl ether hydroquinones, and benzhydrol.

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- 10. (Previously presented) The process of Claim 9, wherein the hydrogen atom donor is dihydronaphthalene, triethylsilane, tributyltin hydride, hydroquinone, methyl ether hydroquinone, tetraethylcyclotetrasiloxane, methyldimethoxysllane, tetramethyldisiloxane, trimethylsilane, or benzhydrol.
- 11. (Previously presented) The process of Claim 1 or 2, wherein the process is conducted in the presence of a solvent selected from the group consisting of ketones; alcohols; amides; aromatic hydrocarbons; ethylene glycol; glycol ethers, alkyl esters, mixed ester ethers; and mixtures thereof.
- 12. (Previously presented) The process of Claim 1 or 2, wherein at least one monomer is a methacrylate monomer.
- 13. (Previously presented) The process of Claim 1 or 2, wherein at least one monomer is an acrylate or a styrene monomer.
- 14. (Previously presented) The process of Claim 1 or 2, wherein at least one monomer is a methacrylate monomer, and at least one monomer is an acrylate monomer or a styrene monomer.
- 15. (Previously presented) The process of claim 12 or 14 wherein the resulting product is terminally unsaturated.
- 16. (Previously presented) The process of Claim 1 or 2, wherein the hydrogen pressure is from 0.01 to 100 atmospheres.
- 17. (Previously presented) The process of Claim 1 or 2, wherein the hydrogen pressure is from 1 to 10 atmospheres.
  - 18-23. (Cancelled).
- 24. (Previously presented) The process of claim 1 or 2, wherein said process is carried out in the presence of a solvent.
- 25. (Previously presented) The process of claim 11, wherein said ketone is selected from acetone, butanone, pentanone and hexanone.

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- 26. (Previously presented) The process of claim 11, wherein said alcohol is isopropanol.
- 27. (Previously presented) The process of claim 11, wherein said amide is dimethyl formamide.
- 28. (Previously presented The process of claim 11, wherein said aromatic hydrocarbon is selected from toluene and xylene.
- 29. (Previously presented) The process of claim 11, wherein said ether is selected from tetrahydrofuran and diethyl ether.
- 30. (Previously presented) The process of claim 11, wherein the mixed ester ether is a monoalkyl ether monoalkanoate.
- 31. (Previously presented) The process of claim 1 or 2, wherein the catalyst is a glyoximato-based cobalt chain transfer catalyst.
- 32. (Previously presented) The process of claim 1 or 2, wherein the catalyst is selected from hydrogen bridged bisglyoximato ligands.
- 33. (Previously presented) The process of claim 1 or 2, wherein said process is carried out in the presence of an electron donor.